



BEFORE



AFTER



## FRP vs. Traditional Materials

Traditional building materials have their place. But for harsh, corrosive environments, FRP is a smart choice. Here's how FRP compares to several traditional options.

|   | <b>FRP Composites</b><br><i>Pultruded GFRP</i>   | <b>Steel</b><br><i>A 709 Grade 50</i>   | <b>Aluminum</b><br><i>6061-T651 &amp; 6061-T6</i>  | <b>Wood</b><br><i>Douglas Fir</i>   |
|---|--|---|--|---|
| <b>CORROSION, ROT AND INSECT RESISTANCE</b> | Resists a broad range of chemicals and is unaffected by moisture or immersion in water. Resists insect damage. Painting is only suggested when exposed to UV rays/direct sunlight.   | Subject to oxidation and corrosion. Requires painting or galvanizing for many applications.   | Can cause galvanic corrosion. (Anodizing and other coatings increase corrosion resistance.)  | Can warp, rot and decay when exposed to moisture, water and chemicals. Susceptible to attack by insects such as termites and marine borers.                 |
| <b>STRENGTH</b>                             | Has greater flexural strength than timber and pound-for-pound is often stronger than steel and aluminum in the lengthwise direction.<br>Ultimate flexural strength (F <sub>u</sub> ):<br>LW = 30,000 psi (30 ksi)<br>CW = 10,000 psi (10 ksi)<br>Compression strength:<br>LW = 30,000 psi (30 ksi)<br>CW = 15,000 psi (10 ksi) | Homogeneous material.<br>Yield strength (F <sub>y</sub> ) = 36 ksi  | Homogeneous material.<br>Flexural strength (F <sub>u</sub> ) = 35 ksi  | Modulus of rupture is 12,000 psi  |
| <b>WEIGHT</b>                               | Weighs 75% less than steel and 30% less than aluminum.   | Could require lifting equipment to move and place.<br><br>1/2-in. thick plate = 20.4 lbs/sq ft  | Lightweight – about a third of the weight of copper or steel.  | Specific gravity 0.48   |
| <b>ELECTRICAL CONDUCTIVITY</b>              | Nonconductive. High dielectric capability.   | Conducts electricity. Grounding potential.  | Conducts electricity. Grounding potential.   | Can be conductive when wet.   |
| <b>THERMAL PROPERTIES</b>                   | Good insulator with low thermal conductivity.<br>Thermal conductivity = 4 (BTU in./hr ft <sup>2</sup> °F)<br>Low thermal coefficient of expansion.<br>= 7 - 8 (in./in./°F) 10 <sup>-6</sup>  | Conducts heat.<br>Thermal conductivity = 260-460 (BTU/sf/hr/°F/in.)<br>Thermal coefficient of expansion.<br>= 6 - 8 (in./in./°F) 10 <sup>-6</sup> | Conducts heat.<br>Thermal conductivity = 150 (BTU/sf/hr/°F/in.)<br>Thermal coefficient of expansion.<br>= 13 (in./in./°F) 10 <sup>-6</sup> | Low thermal conductivity.<br>Thermal conductivity = .8 (BTU/sf/hr/°F/in.)<br>Thermal coefficient of expansion.<br>= 1.7 - 2.5 (in./in./°F) 10 <sup>-6</sup> |

|                             | <b>FRP Composites</b><br><i>Pultruded GFRP</i>   | <b>Steel</b><br><i>A 709 Grade 50</i>   | <b>Aluminum</b><br><i>6061-T651 &amp; 6061-T6</i>   | <b>Wood</b><br><i>Douglas Fir</i>  |
|-----------------------------|--|---|---|--|
| <b>STIFFNESS</b>            | <b>Up to 3.3 times as rigid as timber. Will not permanently deform under working load.</b><br>Modulus of elasticity:<br>2.8 x 10 <sup>6</sup> psi  | Modulus of elasticity:<br>29 x 10 <sup>6</sup> psi  | Modulus of elasticity:<br>10 x 10 <sup>6</sup> psi  | Modulus of elasticity:<br>up to 1.6-1.8 x 10 <sup>6</sup> psi*   |
| <b>IMPACT RESISTANCE</b>    | <b>Will not permanently deform under impact.</b> Glass mat in pultruded parts distributes impact load to prevent surface damage, even in subzero temperatures.                           | Can permanently deform under impact.  | Easily deforms under impact.  | Can permanently deform or break under impact.  |
| <b>ENVIRONMENTAL IMPACT</b> | <b>Not hazardous to the environment.</b>   | Not hazardous.  | Not hazardous.  | May be treated with hazardous preservatives or coatings to increase corrosion/rot/insect resistance. Contributes to depletion of forest systems. |
| <b>COLOR</b>                | <b>Color is molded through; no painting required.</b><br>Variety of colors available.  | Must be painted for color, and may require repainting over time.  | Colors require prefinishes, anodic coatings and paints. Mechanical, chemical and electroplated finishes can be applied. | Must be primed and painted for color, and may require repainting over time.  |
| <b>COST</b>                 | <b>Lower installation costs, less maintenance and longer product life allow for a lower lifecycle cost.</b>  | Lower initial material cost.  | Part price comparable to FRP.   | Has a lower initial cost, but usually requires more maintenance and replacement.   |
| <b>EMI/RFI TRANSPARENCY</b> | <b>Transparent to radio waves and EMI/RFI transmissions.</b> Used for radar and antennae enclosures and supports.  | Can interfere with EMI/RFI transmissions.   | Highly reflective to EMI/RFI transmissions.   | Transparent.   |
| <b>FABRICATION</b>          | <b>Can be field-fabricated using simple carpenter's tools</b> with carbon or diamond tip blades – no torches or welding required. Light weight allows easier transport and installation. | Often requires welding and cutting torches. Heavier material requires special equipment to erect and install. | Good machinability (welding, brazing, soldering or mechanical joining).   | Can be field-fabricated using simple carpenter's tools.  |

\*12% moisture content

## Compare the Numbers ...

| <b>Property</b>  | <b>FRP Composites</b><br><i>Pultruded GFRP</i> |             | <b>Steel</b><br><i>A 709 Grade 50</i> | <b>Aluminum</b><br><i>6061-T651 &amp; 6061-T6</i> | <b>Wood</b><br><i>Douglas Fir</i> |
|--|--|-------------|---------------------------------------|---|-----------------------------------|
| Density (lb/ft <sup>3</sup> )                            | 107-120  |             | 490                                   | 169   | 30                                |
| Tensile Strength (psi)                                   | 30,000 (LW)                                    | 7,000 (CW)  | 65,000                                | 45,000  | –                                 |
| Tensile Modulus (x 10 <sup>6</sup> psi)                  | 2.8 (LW)                                       | 1 (CW)      | 30                                    | 10  | –                                 |
| Flexural Strength (psi)                                  | 30,000 (LW)                                    | 10,000 (CW) | 65,000                                | 45,000  | 12,000                            |
| Flexural Modulus (x 10 <sup>6</sup> psi)                 | 1.8 (LW)                                       | 0.8 (CW)    | 30                                    | 10  | 1.6 - 1.8                         |
| Thermal Conductivity (BTU in. / (hr ft <sup>2</sup> °F)) | 4  |             | 323                                   | 1,160   | 0.8                               |
| Thermal Expansion (x 10 <sup>-6</sup> in./in./°F)        | 7 to 8   |             | 6 to 8                                | 13  | 1.7 to 2.5                        |

LW = Lengthwise / CW = Crosswise

References:

1. Datasheets from [www.matweb.com](http://www.matweb.com)
2. Wood Handbook: Wood as an Engineering Material